



CS1 1. ① SHALL BE MANUFACTURED IAW MIL-DTL-32146 NEOPRENE RUBBER PROPERTIES SHALL BE VERIFIED.

②. ⑨ IS OPTIONAL. IT MAY BE USED IN LIEU OF ⑧. FOR ⑫ ONLY A SUITABLE BLACK NEOPRENE TAPE/NEOPRENE COMPATIBLE HEAT SEAL TAPE OR THE SAME USED ON THE BODY OF THE SUIT MAY BE USED IN LIEU OF ⑧ OR ⑨.

③. EACH WRIST SEAL OF ① SHALL BE MARKED USING PERMANENT INK, ON THE INSIDE OF 11 IN THE AREA OPPOSITE THE CENTER SEAM 1-1/2 INCHES FROM TOP EDGE AS INDICATED WITH THE FOLLOWING INFORMATION:

NAME OF MFR:	DATE OF MFR:
NSN	CONTRACT NO.
ONE SIZE	

④. ⑦ SHALL BE IN ACCORDANCE WITH PARAGRAPH 3.3.4 OF MIL-DTL-32146.

⑤. COLOR FOR ⑥ AND ⑪ SHALL MATCH GREEN 3736.

⑥. FABRIC SIDE OF ⑫ SHALL FACE OUTWARD. BUTT SEAM, GLUE AND SEAL AS SHOWN.

⑦. ⑫ SHALL BE IN ACCORDANCE WITH PARAGRAPH 3.3.4 OF MIL-DTL-32146.

⑧. ALTERNATE SEAM CONSTRUCTION . OPTIONAL

⑨. SEAM TAPE OPTIONAL.

CRITICAL SAFETY ITEM



DISTRIBUTION STATEMENT A: APPROVED FOR PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED.		INTERPRET DRAWING IAW ASME Y14.100		NAVAL AIR WARFARE CENTER AIRCRAFT DIVISION/PATUXENT RIVER HUMAN SYSTEMS ENGINEERING DEPT. (4.6.)		DEPARTMENT OF THE NAVY NAVAL AIR SYSTEMS COMMAND PATUXENT RIVER, MD 20670-1628			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAFTSMAN J. SIWINSKI		DATE 18MAR05		SEAL, WRIST, FLYERS' ANTIEXPOSURE* *RUGGEDIZED CWU-86/P & CWU-87/P	
		TOLERANCES SHALL NOT BE CUMULATIVE		CHECKER B. HARVEY		18MAR05			
		FRACTIONS		ANGLES ±0°30'		PROJECT ENGINEER <i>Eric DeBry</i>		18MAR05	
		DECIMALS .XX		XXX .XXXX		PROJECT TEAM LEADER/ SYSTEM ENGINEER <i>Jose Capucci</i>		18MAR05	
3769AS201		CWU-87/P		SURFACE TEXTURE IAW ANSI B46.1		✓		SIZE D	
3769AS101		CWU-86/P		REMOVE ALL BURRS. BREAK				CAGE NO. 30003	
NEXT ASSY		USED ON						NAVAIR DWG. NO. 3769AS120	
APPLICATION								REV. G	
								SCALE NONE	
								SEE 2002-12	
								SHEET 1 OF 1	

CAD MAINTAINED. CHANGES SHALL BE
INCORPORATED BY THE DESIGN ACTIVITY.